

This exploded view diagram illustrates the assembly of a vacuum cleaner motor unit. The components are numbered as follows:

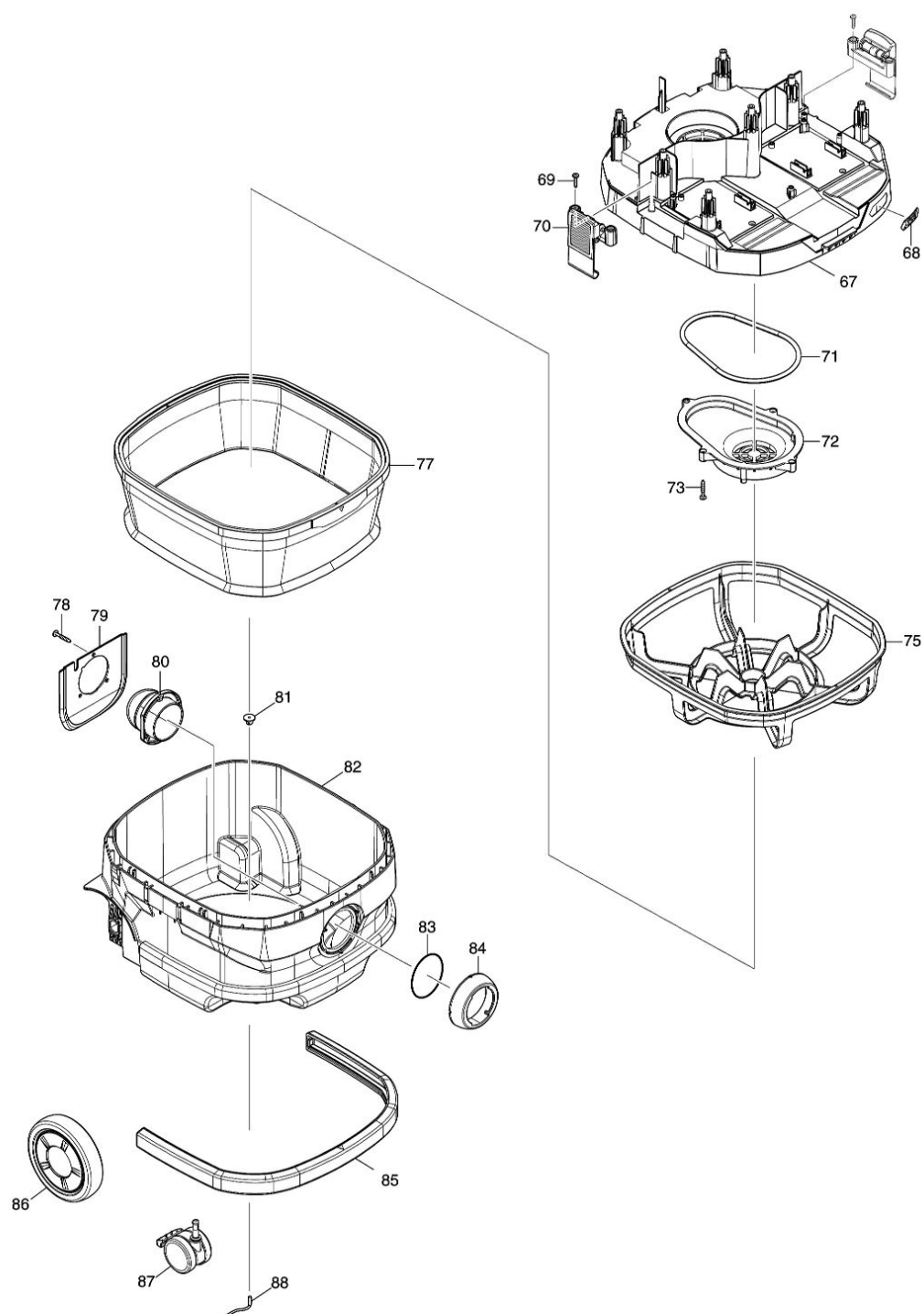
- 1-6:** Motor housing and internal components, including a fan (1), motor (2), and various internal parts (3, 4, 5, 6).
- 7-10:** Motor housing cover (7), motor housing (8), and motor housing (9, 10).
- 11-24:** Motor housing cover (11), motor housing (12), motor housing (13), motor housing (14), motor housing (15), motor housing (16), motor housing (17), motor housing (18), motor housing (19), motor housing (20), motor housing (21), motor housing (22), motor housing (23), motor housing (24).
- 25-27:** Motor housing cover (25), motor housing (26), motor housing (27).
- 28-34:** Motor housing cover (28), motor housing (29), motor housing (30), motor housing (31), motor housing (32), motor housing (33), motor housing (34).
- 35-45:** Motor housing cover (35), motor housing (36), motor housing (37), motor housing (38), motor housing (39), motor housing (40), motor housing (41), motor housing (42), motor housing (43), motor housing (44), motor housing (45).
- 46-66:** Motor housing cover (46), motor housing (47), motor housing (48), motor housing (49), motor housing (50), motor housing (51), motor housing (52), motor housing (53), motor housing (54), motor housing (55), motor housing (56), motor housing (57), motor housing (58), motor housing (59), motor housing (60), motor housing (61), motor housing (62), motor housing (63), motor housing (64), motor housing (65), motor housing (66).

Nr.	Part nr.	Name
001	413B26-9	Schakelknop VC001GL
002	234273-5	Drukveer 20Mm Vc3211M
003	266340-8	Tap Schroef 4X65Mm
004	8112N6-1	Naamplaat VC005GL
005	141F78-1	Koppeling cpl VC001GL
006	813A18-6	Label waarschuw VC001GL
007	422796-7	Dempring A VC001GL
008	422797-5	Dempring B VC001GL
009	413B27-7	Handgreep VC001GL
010	413B33-2	Bovenhuis VC001GL
011	638A20-6	Kabelboom VC001GL
012	651910-0	Schakelaar D2Vw-01-3Hs
013	266326-2	Tap Schroef 4X18mm P
014	451343-7	Schakelaar Houder Vc2510L
015	650013-7	Schakelaar VC001GL
016	961062-2	Borg Ring E12 Vc2510L *
017	141H90-3	Schakelaarbasis VC005GL
017C10	8045P7-8	Label indicatie VC005G
018	213176-6	O-Ring 14 Hm1214C
019	455733-6	Schakelhendel Dvc860
020	620F40-4	Indicatielabel circuit VC001GL
021	620D39-7	Controller sub DVC157L
022	961013-5	Stopring E-7
023	213054-0	O-Ring 9
024	451344-5	Schakelknop Vc2510L
025	413B28-5	Batterijdeksel VC001GL
026	231456-8	Drukveer 7 9629/39S *
027	413B30-8	Batterijdekselhaak VC001GL
028	620F37-3	Controller VC001GL
029	422795-9	Afdekkap VC001GL
030	141F84-6	Wisselaar cpl VC001GL
031	422802-8	Stootbuffer E VC001GL
032	422801-0	Stootbuffer D VC001GL
033	422799-1	Stootbuffer B VC001GL
034	422804-4	Pakking A VC001GL
035	266326-2	Tap Schroef 4X18mm P
036	413B31-6	Onderhuis VC001GL
037	266326-2	Tap Schroef 4X18mm P
038	266326-2	Tap Schroef 4X18mm P
039	183U06-0	Behuizingset VC001GL
040	413B40-5	Afdekkap VC001GL
041	183U06-0	Behuizingset VC001GL
042	232722-6	Stelveer 4 VC001GL
043	632T08-2	Circuitunit VC001GL
044	413B41-3	Borghendel VC001GL
045	232472-3	Drukveer 2mm JR001G



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046	422794-1	Ring VC001GL
048	183U05-2	Motorhuis VC001GL
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050	266326-2	Tap Schroef 4X18mm P
051	266490-9	Parker Ck 2X6Mm DDF483 P
052	620F39-9	Controller B VC001GL
053	629A83-3	Veld VC001GL
054	619704-9	Anker assy VC001GL
055	652069-6	Kruiskop Schroef M3X6
056	632S88-2	Kabelboom VC001GL
057	413B45-5	Waaierplaat VC001GL
058	266326-2	Tap Schroef 4X18mm P
059	313062-2	Tussenflens Dvc260
060	240178-9	Waaier 104 Dvc862
061	253752-4	Sluitring 8
062	252268-6	Moer M6 DVC660 A
063	347171-5	Waaierkap 104 Dvc862
064	422793-3	Hulpring VC001GL
065	422803-6	Blokfilter A VC001GL
066	422819-1	Blokfilter B VC001GL
067	141G68-0	Afdekkap cpl VC005GL
067C10	422798-3	Stootbuffer A VC001GL
068	8030S0-0	Label XGT UB001G
069	266326-2	Tap Schroef 4X18mm P
070	162A10-2	Sluiting VC001GL
071	422805-2	Pakking VC001GL
072	413B22-7	Onderketel VC001GL
073	266374-1	Tapschroef 4X25 Ga7020
075	413B46-3	Filterkooi VC005GL
077	141F85-4	Filter stof
078	266374-1	Tapschroef 4X25 Ga7020
079	457853-2	Plaathouder VC001GL
080	457852-4	Houder VC001GL
081	421468-1	Klem Vc2510L
082	413B47-1	Ketel VC005GL
083	213655-4	O-Ring 56
084	457851-6	Inlaat VC001GL
085	422806-0	Buffer VC005GL
086	141F86-2	Rooster 120 VC005GL
086C10	413B49-7	As VC005GL
087	162A11-0	Rooster 50 VC005GL
088	649150-2	Aardleiding 430Y
091	652031-1	Schroef M3X6

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